

1130,222



PATENT SPECIFICATION

DRAWINGS ATTACHED

1,130,222

Inventors: DONALD MOORE BARTON, COLIN ROBINSON,
JOHN HENRY ASHBY and RICHARD KENNETH HAYNES

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COMPLETE SPECIFICATION

Microtome Apparatus

We, DE LA RUE FRIGISTOR LTD., a British Company of Canal Estate, Station Road, Langley, Buckinghamshire, England, do hereby declare the invention for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to microtome apparatus for cutting, from a specimen, slices of material suitable for examination by microscope.

Microtomes may be used under room-temperature conditions, but it is also well known to mount them within refrigerated cabinets, provided with openable walls to give access, means for operating and adjusting the microtome from outside the cabinet when the latter is closed, and a transparent panel for observing the operations. Such refrigerated cabinets are known in the trade as Cryostats and will be so termed hereinafter and, together with microtomes, they are currently available commercial items, and for this reason they will not be described in detail. In using such apparatus, frozen sections of organic tissues and possibly other materials can be cut, the sections remaining frozen and capable of being handled after cutting owing to the refrigerated atmosphere. This permits sections to be cut without prior chemical fixing. However these instruments do not permit independent control of the temperatures of the various parts of the microtome and these are either approximately the same as the air temperature or vary from it in an arbitrary manner not susceptible to control. Further to obtain a low temperature at a knife, for example, one must provide refrigerating means sufficient to cool the whole apparatus to this low temperature.

It is also known to provide microtomes with thermoelectric cooling and temperature

control of the knife and a specimen holder stage and optionally an anti-roll bar so that they can be used to cut frozen unfixed specimens in non-refrigerated ambient air. British Patent Specification No. 992,979 describes and claims such an arrangement providing for independent temperature control of the various parts, since it has been found that the various parts of the microtome normally have different optimum temperatures for the cutting of any particular type of tissue. However, with this apparatus the ambient air is not cooled below 0°C, frosting occurs on the knife and it is difficult to obtain really low temperatures of the knife and stage.

According to the present invention there is provided a microtome apparatus for cutting, from a specimen, slices of material suitable for examination with a microscope, which apparatus includes a knife, a specimen holder stage and a closable chamber, primary cooling means for maintaining the temperature of the chamber at a temperature below the temperature of the air surrounding the chamber, a first thermoelectric cooling unit for controlling the temperature of the knife, a second thermoelectric cooling unit for controlling the temperature of the specimen holder stage, means to enable the apparatus to be operated within the chamber with the chamber closed, and means to control separately and independently the supply of electric power to each of the thermoelectric cooling units.

The refrigerating apparatus used for cooling the chamber is preferably a conventional one and may be an absorption or a compression type refrigerator. Alternatively the chamber may be cooled thermoelectrically or by the expansion of carbon dioxide or by the use of solid carbon dioxide. Optionally a cold storage chamber is also provided for storing specimens and this may optionally be thermoelectrically

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cooled. The thermoelectric cooling means is in the form of units referred to hereinafter as modules.

5 The module comprises a sandwich of semiconductor blocks between metallic bridges, the bridge on one face being referred to as the hot junction bridges and those on the other face as the cold junction bridges. The constituents of the module are soldered together to connect
10 them electrically in series, with a repeating unit of cold junction bridge, p-type semiconductor block, hot junction bridge, and n-type semiconductor block. The electric current is supplied via metallic hot junction terminals which
15 occur at each end of the sequence where the sequence would lead one to expect hot junction bridges. Such thermoelectric cooling units are known articles of commerce e.g. they are supplied by De La Rue Frigistor Limited under the name FRIGISTOR (Frigistor is a Trade
20 Mark) thermoelectric cooling modules. On passage of electric current one set of junctions becomes hot and the other set becomes cold. On reversal of the current the set of junctions which previously became hot now become cold.
25 It is, however, convenient to refer to those junctions on the face adjacent to the article, surface substance or space whose temperature it is desired to change or control, as the cold junctions and the other set of junctions as the hot junctions. It is usual to arrange for the terminal members to occur in the position in the sequence where the hot junction bridges would occur since this avoids the electric
30 current leads acting as a heat leak to the cold junctions and hence to the article, space or substance whose temperature it is desired to alter or control.

40 Onto the cold junction face is glued or otherwise attached a panel of thermally conducting electrically insulating ceramic (alumina or beryllium oxide) or of metal, preferably aluminium, whose face in contact with the cold junction face has been oxidised (anodised) or otherwise treated to render it electrically non-conducting. It is also possible to use a thin
45 sheet of polymeric material of the type commonly referred to as "plastics". In the case of the stage this plate is the specimen plate to which the specimen may be attached suitably by water e.g. by thawing the rear surface of the specimen and freezing it on to the specimen plate. In the case of the knife and
50 optionally the cold storage chamber thermal contact between the cold junction panel and the knife (or chamber wall) may be promoted by using a thin film of grease. In the case of the cold chamber the cold junction panel may alternatively be integral with the walls of the chamber e.g. if these are constructed of
60 aluminium, anodised or otherwise rendered electrically insulating where they contact the cold junctions of the thermoelectric cooling module. Heat is removed from the hot junctions by heat sinks, preferably constructed of

aluminium, each anodised or otherwise rendered electrically insulating on at least that face which contacts the hot junctions of the module. The heat sink is then preferably
70 glued to the module using e.g. an epoxy resin. Each module with its anodised aluminium plate in thermal contact with the cold junctions and the anodised aluminium heat sink in thermal contact with the hot junctions can advantageously be sealed with a layer of resin running
75 all round the edges thus preventing ingress of moisture.

Other forms of heat sinks are possible, e.g. modules may be constructed in which the hot junction cooling fluid washes the hot junctions directly, but as we are unaware of such modules existing as articles of commerce we prefer to use standard modules and to attach
80 heat sinks as described above.

Embodiments of the invention will now be described with reference to the accompanying drawings in which

Figure 1 shows in diagrammatic fashion one embodiment of the refrigerant and electrical
90 circuits,

Figure 2 shows a perspective view of one form of mounting for the knife and its thermoelectric cooling units,

Figure 3 shows a perspective view of a microtome apparatus with a slightly different
95 form of mounting for the knife and its cooling units and showing also a specimen holder on a pivoted arm,

Figure 4 shows a section through an evaporator through which the circulating liquid
100 is passed, and

Figure 5 shows a cut-away perspective view of a heat exchanger containing a freezable mixture (matrix jelly) and the evaporator coils and coils for carrying the circulating liquid.
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Referring to Figure 1 there is shown in diagrammatic fashion a refrigerated chamber 1 housing microtome apparatus. The electrical and refrigerant circuits, in so far as they pass through the walls of the chamber 1, are shown passing through the line 3. The chamber 1 is a Cryostat and is provided with suitable equipment for operating the microtome apparatus. The microtome apparatus has a knife 10 and a specimen holder including a heat transfer unit 11 with a specimen plate formed by a thermoelectric cooling unit 12 and having a specimen 13. Outside the chamber there are provided a primary refrigerator 5, a relay or switch 21 which controls the power supply to the main refrigerator in accordance with the temperature of air in the chamber 1, as determined by a thermostat 20, and the setting of a temperature control, in order to control the temperature inside the chamber.
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In addition a cold compartment 16 is provided with a thermoelectric cooling unit 15 and a heat transfer unit 14. There are also provided a power supply 19 having three separate and independently controlled outputs each of which
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is connected as shown to a respective thermoelectric device 9, 12 or 15, and a thermometer for measuring the temperature of the air within the chamber. The refrigerator 5 may
 5 be of any suitable type, compression, absorption, thermoelectric, or it may use carbon dioxide, whether solid, gas or liquid under pressure. It may provide a cooled fluid,
 10 which may be carbon dioxide (cooled by expanding and/or evaporating), which circulates through a pipe system 17 or otherwise cools the chamber 1 and/or circulates through a heat
 15 exchanger 6 to cool the hot junction cooling fluid which circulates through a pipe system 22 to cool the "hot junctions" of the thermoelectric cooling units 9, 12 and 15. Alternatively the hot junction cooling fluid may be
 20 cooled by the refrigerator 5 in any suitable manner, e.g. if the refrigerator 5 is of the thermoelectric type, the hot junction cooling fluid may be circulated in thermal contact with its "cold junctions" (the term "hot junction"
 25 cooling fluid is used to describe the fluid cooling the hot junctions of at least one of the thermoelectric cooling units 9, 12 and 15). If the main refrigerator 5 is of the thermoelectric type the chamber 1 may optionally be
 30 cooled without the use of an intermediate cooling fluid, the inside of the walls of the chamber either being in thermal contact with the cold junctions of the refrigerator 5 or the air inside the chamber 1 being circulated past the cold
 35 junctions. In an alternative embodiment the hot junction cooling fluid and the chamber 1 are cooled by separate refrigerator systems, which need not be of the same type. The circulation of the hot junction cooling fluid is
 40 produced by the pump 7, or it may be otherwise accomplished, e.g. by gravity where the cooling fluid is a volatile one, for example, having a boiling point in the range of -30°C to $+30^{\circ}\text{C}$, cooling the hot junctions of the thermoelectric cooling units 9, 12 and 15 by
 45 evaporation and condensation in the heat-exchanger 6. The heat-exchanger 6 may be situated inside, outside, or in the walls of the refrigerated chamber 1 although in the preferred embodiment it is not inside. The pump
 50 7 is preferably situated outside the chamber. The power supply to the pump is not shown. The pump 7, and the compressor (not shown) if any, operating the refrigerating system 5, are preferably mounted in such a way as to prevent
 55 vibrations from reaching the microtome. The hot junction cooling liquid is preferably a liquid of low melting point e.g. an organic solvent containing an oxygen atom such as a lower alcohol and may be, e.g. ethyl alcohol or antifreeze such as is used in the cooling
 60 systems of motor vehicles. It passes through the heat transfer units 8, 11 and 14, which are in thermal contact with one set of junctions (hot junctions) of the thermoelectric cooling units 9, 12 and 15 respectively; the other set
 65 of junctions (cold junctions) being respectively

in contact with the knife 10, and specimen 13 and the walls, base or lid of the cold compartment 16. The cold compartment 16 and its attachments are not essential parts of the apparatus. In an alternative arrangement there
 70 is provided a cold compartment which is cooled directly with the hot junction cooling fluid.

The temperature of the chamber 1 may be controlled at any temperature desired. Normally it is sufficient to provide a main refrigerator capable of cooling the chamber 1 to
 75 -10°C or even to -6°C and the hot junction cooling fluid to -12°C . It is desirable that the chamber should be capable of being maintained at any temperature between -2°C and -5°C . Conveniently, the cooled circulating
 80 fluid is passed first to the hot junctions of the thermoelectric heat pumps attached to the knife and then to perform its other functions. Further it is usually possible to allow the temperature of the chamber to vary $\pm 2^{\circ}$ or $\pm 2.5^{\circ}\text{C}$ from the desired temperature. However it is
 85 possible to achieve closer temperature control than this if needed e.g. $\pm 1^{\circ}\text{C}$. On the other hand the independent temperature control of the knife and the specimen holder may reduce the need for finer temperature control of the
 90 air. In certain circumstances it may be necessary to prevent the air temperature from rising above 0°C i.e. with a variation of $\pm 2.5^{\circ}\text{C}$, it is desirable to set the air temperature at -3°C or below.

The hot junction cooling liquid may be maintained at any suitable temperature during the operation of the microtome apparatus but
 100 in a preferred embodiment it is between -10°C and -20°C . In one embodiment the main refrigerator 5 is kept in constant operation and the thermostat unit 20 actuates a relay governing a stopcock in the circuit of the
 105 refrigerant as it passes through the pipe system 17 rather than (as shown) controlling the supply of power to the main refrigerator 5. In one alternative two separate main refrigerators are used for the chamber 1 and the
 110 hot junction cooling fluid.

The temperature of the knife 10 and of the cold junctions of the cooling unit 12 in contact
 115 with the specimen 13 may be directly measured and indicated but if the air temperature within the chamber and the temperature of the auxiliary cooling fluid shown circulating through the pipe system 22 are kept constant
 120 to within $\pm 2.5^{\circ}\text{C}$, this is, in general, unnecessary as the temperatures may be indicated indirectly by measuring the value of the current supplied to the respective thermoelectric cooling
 125 unit. In an alternative arrangement, the temperature of an "anti-roll bar" on the microtome is thermoelectrically controlled, but this is not essential, since both the knife and the air temperatures are controlled.

Referring to Figures 2 and 3, there are shown two forms of microtome apparatus hav-
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ing a number of features in common and in the description of these arrangements, the same reference numeral is used for similar parts. Each arrangement has a microtome knife 10, thermoelectric cooling units 9 arranged at points along the length of the knife and heat transfer units 8 in contact with the cooling units 9. Adjacent to the knife there is (as shown in Figure 3) a thermoelectric unit 12 forming a specimen plate which is in contact with one surface of a heat transfer unit 11. The heat transfer unit is attached to an arm 50, which pivots about points 52, so that the specimen plate may be moved in relation to the knife 10. The heat transfer unit 11 is also pivoted on the arm 50 in such a way that it may be rotated about the pivot points 54 irrespective of the position of the arm, and be brought away from the knife in order to enable an operator to have access to the specimen without danger from the knife 10. The knife is supported within blocks 33, in such a way that its angle with respect to the specimen plate may easily be adjusted. In the case of Figure 2, an inner block 30 is provided, the angle of which may be finally adjusted by means not shown within the block 33 in order to vary the angle of the knife 10. The inner block 30 is secured in position by means of screws 34. In the arrangement of Figure 3, the knife 10 is supported and held in position by means of screws 34 acting upon intermediate insulating plates 30a. In each arrangement the thermoelectric cooling units 9 are supplied with current through leads 36 and the heat transfer units 8 are supplied with hot junction cooling liquid through pipes 35. The block 30 in Figure 2 is shown with a slot 32 which enables the block 30 to be flexible to some extent so that when the screw 34 passing through a slot in the outer block 33 is screwed through a threaded hole in the inner block 30 against the blade 10 it is possible for the inner block 30 to expand against the block 33. This mounting of the knife 10, which is thermally insulated by means of insulating blocks 31 as shown in Figure 2, allows the knife to be easily removed for example for honing, without disturbing its cooling systems. The face of the heat transfer unit 11, shown in Figure 3, to which the thermoelectric cooling unit 12 is

attached, is anodised in order to provide an electrically insulating layer.

Referring to Figure 4, there is shown a cross section through a heat exchanger unit in which refrigerant is circulated via pipes 17a through an evaporator 40 and circulating liquid passing through a pipe 22a is cooled. Such a unit is suitable for use as a heat transfer unit 11.

Referring to Figure 5, there is shown a view of a further heat transfer unit, in which a refrigerant is circulated through a pipe 17a which is arranged in a zig-zag fashion and a circulating liquid to be cooled is passed through a pipe 22a which is similarly arranged. Both of these pipes are immersed in a freezing mixture 60, and the unit may conveniently be arranged in the wall 3 of the chamber 1, referred to in Figure 1, as shown at 6.

The usefulness of apparatus in accordance with the present invention is confirmed by the following results obtained using a CAMBRIDGE rocking microtome whose knife holder had been modified as shown in Figure 2 and whose specimen holder had also been modified to include a thermoelectric module for cooling the specimen. The knife was cooled by two F32 FRIGISTOR (Registered Trade Mark) thermoelectric cooling modules and the stage by one such cooling module. The chamber temperature was controlled between 0° and -5°, cooling being provided by conventional refrigeration. Cold alcohol (0° to -5°) was circulated continuously to the heat sinks of the thermoelectric cooling modules. A TEFLON (Teflon is a Trade Mark) coated glass anti-roll plate of the type described by W. T. West in Stain Technology 1963 Vol. 37 page 5 was used. With a current of 12 amps., and a chamber temperature of -5°, the minimum temperature of the mid-point of the knife is -55°. With a current of 6 amps. the tissue holder minimum is -38°C. Heat conduction through frozen tissues is sufficiently good to ensure that the tissue itself is maintained at the temperature of the surface of the thermoelectric cooling module. Temperatures can be controlled to within $\pm 1^\circ$.

The following table gives the optimum temperatures for the knife, the stage and for the environment (the air inside the chamber).

Unfixed Tissue	Knife Temperature	Stage Temperature	Environment Temperature
Liver	-18°C.	-10°C.	-5°C.
Kidney	-15°C.	- 8°C.	-5°C.
Skin	-35°C.	-10°C.	-5°C.
Keloid	-35°C.	-12°C.	-5°C.
Patella	-40°C.	-18°C.	-5°C.
Brain	-18°C.	-15°C.	-5°C.
Thyroid	-20°C.	-10°C.	-5°C.
Fixed Tissue			
Liver	-15°C.	- 8°C.	-5°C.
Kidney	-10°C.	- 8°C.	-5°C.
Skin	-35°C.	- 5°C.	-5°C.
Keloid	-35°C.	- 5°C.	-5°C.
Patella	-40°C.	-20°C.	-5°C.
Brain	-15°C.	- 8°C.	-5°C.
Thyroid	-25°C.	-12°C.	-5°C.

5 The most significant observation, which can only partly be expressed in tabular form, is that with the correct choice of temperature there is no mammalian or invertebrate soft tissue which cannot be cut serially at 4 microns (or less). Provided that hard steel knives (Jung AG) are employed, human skin, normally a problem tissue with the conventional cryostat, can be cut without difficulty. Invertebrate

10 tissues (e.g. *Helix*, *Limnaea*, *Patella*, *Limax*) which provide insuperable problems if thin sections are required by conventional cryotomy, can be handled with similar ease.

15 The provision of optimal stage and knife temperature reduces the damage attributable to compression and fracture (stage too cold), or to an extended micro-melting zone (stage too warm), to the absolute minimum. This is reflected in superior cytological detail in the stained preparations obtained from a wide variety of tissues. This is important at the

20 the light microscope level but even more so for the electron microscope, employing the section (cryostat) technique first described by Tranzer in *Journal de Microscopie* 1965 Vol. 4 pages 319—336 and 409 et. seq.

Finally, as can also be seen from the Table, it is now also possible to provide the correct set of temperatures for cutting tissues which have been fixed in formalin (cold or otherwise), glutaraldehyde, ethanol or, presumably any other fixative. There is thus provided a means of cutting thin serial frozen sections of fixed tissues which includes all the advantages of convenient handling afforded by the cryostat in contrast to conventional bench freezing microtome techniques. It is probable that, for all types of research requiring fixed frozen sections, bench freezing microtomes will become obsolete, even if they continue to be used in routine laboratory practice. The lowest temperatures ever likely to be needed are -50°C for the cutting edge of the knife and -35°C for the stage (tissue block holder) and these can readily be obtained.

Normally the cooling liquid for the hot junctions of the thermoelectric cooling modules and the cooling liquid for the cooling of the air in the chamber are both cooled by the evaporator of a conventional compressor. Preferably this is capable of maintaining itself at a temperature of about -12°C with room tem-

peratures of up to 35°C (95°F) so as to cool the hot junction cooling liquid at about the same temperature.

The evaporator is preferably of the type which is capable of being run dry as this facilitates the maintenance of constant temperatures in the chamber, but when using some of the other devices hereinafter mentioned (e.g. the cold reservoir), this requirement may prove unnecessary.

The amount of vibration from the compressor when running regularly is sufficiently little for it to be simple to prevent it from disturbing the cutting. However, the starting up of the compressor produces more violent vibrations. To avoid this it is preferred to immerse both the compressor evaporator and coils of the cooling liquid (or liquids) which circulates through the chamber and the hot junction, in a "jelly" e.g. an ice-salt mixture (as described with reference to Figure 5) having a melting point of about -12°C or other cold reservoir which will tend to even out temperature variations and thus permit more rapid recovery of optimum temperatures after this temperature disturbance e.g. those resulting from opening the chamber and allowing more even running of the compressor.

Alternatively the coolant may be fed through the centre of the evaporator. A further alternative is to intertwine coolant coils and evaporator coils.

A still further alternative is the use of twin-channels in a roll-bonded aluminium construction such as ALCANDUCT (ALCANDUCT is a Trade Mark) one channel for refrigerant forming part of the evaporator, and the other channel carrying the cooling liquid.

The cooling liquid (for cooling the chamber and the hot junction of the thermoelectric modules) may be lost during operation or storage of the device, and also it is often more convenient to transport the device without the cooling liquid in the pipes. Addition of cooling liquid initially or to replace losses is facilitated by the use of a self-priming pump (indicated by the numeral 7 in Figure 1) and an enclosed header tank.

The presence of thermoelectric cooling modules on the knife makes the knife cumbersome and difficult to remove and hence it is desirable to move the specimen support away from the vicinity of the knife to permit safe removal of the specimen. This is accomplished by use of a pivot in the arm supporting the specimen block, as described with reference to Figure 3.

The microtome is preferably made removable from the chamber to facilitate cleaning, e.g. it may be fixed to the base of the chamber by a snap-action catch requiring a 5 lb. pull for release.

Since the cryostat optimum temperature is about -5°C, as compared with temperatures of -30°C previously used, misting up of the

observation window can be more simply avoided, e.g. by the use of a double or triple-glazed window for instance one composed of three parallel sheets of glass separated by two evacuated spaces.

Furthermore the temperature of -5°C is not liable to cause frostbite so that it is possible to use bare hands for handling tweezers etc. to mount and demount the specimen. Hands and fresh specimens may be inserted through gaps in the wall of the chamber covered with elastomeric (rubbery) material which is self-closing and closes to form a seal round the wrists of the operator virtually eliminating the ingress of damp room air. Such self-closing gaps are well-known in incubators for babies, but modified material may be needed to meet the lower temperatures. Alternatively other known methods (air locks) may be used for inserting specimens without any appreciable ingress of air, and mounting and demounting can be accomplished with the aid of rubber gloves to fill gaps in the chamber wall. In either case where gaps in the wall are used during the inserting and/or mounting or demounting of specimens these gaps may be covered with thermally insulating covers during the cutting operations.

The chamber may be large enough to contain the whole microtome apparatus or it may simply consist of a comparatively small space surrounding only the knife and the stage to be cooled. Such a space may easily be cooled thermoelectrically or by a conventional absorption refrigerator without the need for excessively large power supplies. Thus not only may the vibration problem be reduced but the weight and bulk of the whole apparatus may be reduced thus enabling it to be handled comparatively easily.

In the case where the whole microtome apparatus is contained within the chamber, the base of the apparatus may be removed and the remainder of the apparatus may be mounted directly on to the wall of the chamber in order to reduce the weight of the overall assembly.

Where the arrangement has a comparatively small chamber enclosing only the knife and the stage to be cooled the chamber walls may be an envelope of flexible plastics material with thermal insulation properties and have areas including transparent material where necessary. Such an envelope may be inflated in order to maintain it in position. Alternatively a small chamber, isolating simply the space where the cutting takes place, may be formed by means of an elastic curtain and the base and the knife and stage supports may be made of thermally insulating material so that the operating parts of the microtome are thermally insulated from any parts remote from the cutting area and so that the air immediately surrounding the cutting area is screened from any more remote air. Thus only the volume of

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air surrounding the cutting area need be cooled to about -5°C .

WHAT WE CLAIM IS:—

1. Microtome apparatus for cutting, from a specimen, slices of material suitable for examination with a microscope, which apparatus includes a knife, a specimen holder stage and a closable chamber, primary cooling means for maintaining the temperature of the chamber at a temperature below the temperature of the air surrounding the chamber, a first thermoelectric cooling unit for controlling the temperature of the knife, a second thermoelectric cooling unit for controlling the temperature of the specimen holder stage, means to enable the operative part of the apparatus to be operated within the chamber with the chamber closed and means to control separately and independently the supply of electric power to each of the thermoelectric cooling units.
2. Microtome apparatus as claimed in claim 1 in which in operation the apparatus within the chamber consists only of the operating parts including the knife and its supports and the specimen holder stage.
3. Microtome apparatus as claimed in claim 2 in which the knife supports and specimen stage supports are made of thermally insulating material.
4. Apparatus as claimed in any one of the preceding claims in which the primary cooling means includes a heat exchanger which causes a liquid to be cooled, which liquid is circulated in the chamber to control the temperature of the chamber, and the said liquid is also circulated in good thermal contact with the hot junctions of the thermoelectric cooling units.
5. Apparatus as claimed in any one of claims 1—3 in which the primary cooling means includes a refrigerant which evaporates in an evaporator.
6. Apparatus as claimed in claim 5 in which the circulating liquid is passed through the evaporator.
7. Apparatus as claimed in claims 4 and 5 in which the refrigerant and the circulating liquid are circulated through a heat exchanger.
8. Apparatus as claimed in claim 7 in which the heat exchanger includes a freezable mixture in quantity sufficient to stabilise the temperature of the circulating liquid.
9. Apparatus as claimed in claim 5 in which the evaporator is capable of being operated dry.
10. Apparatus as claimed in claim 4 or any one of claims 6 to 8 in which the circulating liquid is caused to circulate by a pump.
11. Apparatus as claimed in claim 10 in which the pump is self-priming.
12. Apparatus as claimed in any one of claims 4, 6, 7, 8 or 11 in which the circulating liquid system contains an enclosed header tank.
13. Apparatus as claimed in any one of claims 4, 6, 7, 8, 11 or 12 in which the circulating liquid is based mainly on an oxygen-containing organic solvent such as a lower alcohol.
14. Apparatus as claimed in any one of claims 4, 6, 7, 8, 11 or 12 in which the circulating liquid is volatile i.e. has a boiling point in the range -30°C to $+30^{\circ}\text{C}$.
15. Apparatus as claimed in any one of the preceding claims in which the microtome apparatus includes an "anti-roll" bar.
16. Apparatus as claimed in any one of the preceding claims in which an arm supporting the specimen holder is pivoted so that the specimen can be removed readily from the immediate vicinity of the knife.
17. Apparatus as claimed in any one of the preceding claims in which the microtome apparatus which is operable within the chamber is detachable from the chamber.
18. Apparatus as claimed in any one of the preceding claims in which the chamber contains a window to permit viewing of the operation of the apparatus within the chamber when the chamber is closed.
19. Apparatus as claimed in claim 18 in which the window is double glazed.
20. Apparatus as claimed in claim 18 in which the window is triple glazed.
21. Apparatus as claimed in any one of the preceding claims in which the chamber wall has two gaps through which the hands of the operator may be passed.
22. Apparatus as claimed in claim 21 in which the gaps are covered by material adapted to seal round the wrists or forearms of an operator inserted therethrough.
23. Microtome apparatus substantially as described with reference to Figure 1 of the accompanying drawings.
24. Microtome apparatus as claimed in claim 1 including an arrangement substantially as described with reference to either Figure 2 or Figure 3 of the accompanying drawings.
25. Microtome apparatus as claimed in claim 1 including a heat exchanger unit substantially as described with reference to either Figure 4 or Figure 5 of the accompanying drawings.

J. A. KEMP & CO.,
Chartered Patent Agents,
14 South Square,
Gray's Inn, London, W.C.1.

FIG. 1.

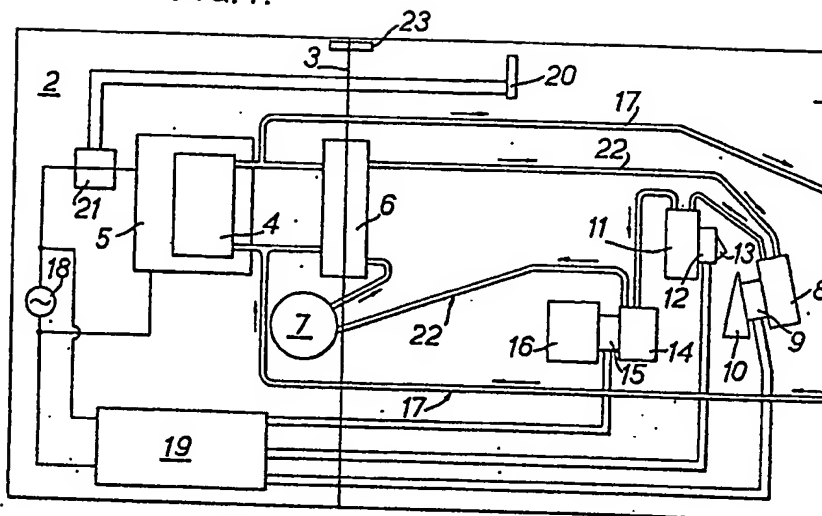
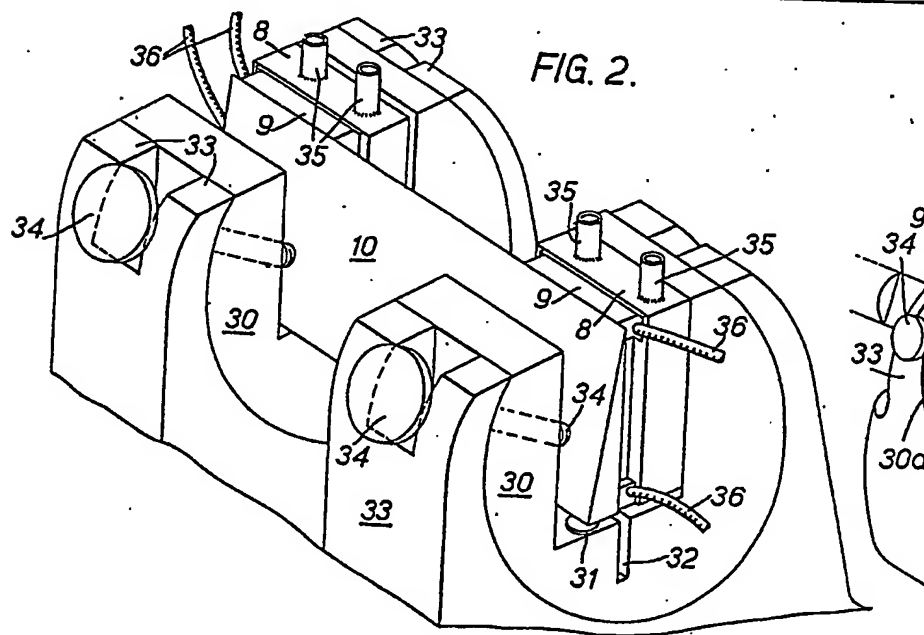
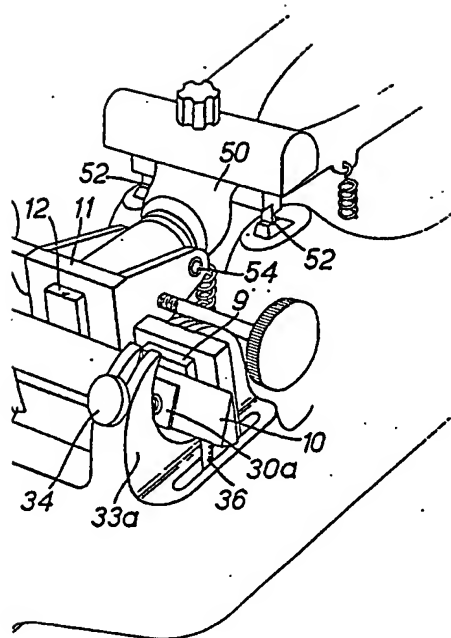


FIG. 2.



1130222 COMPLETE SPECIFICATION
2 SHEETS *This drawing is a reproduction of
the Original on a reduced scale*
Sheet 1

FIG. 3.



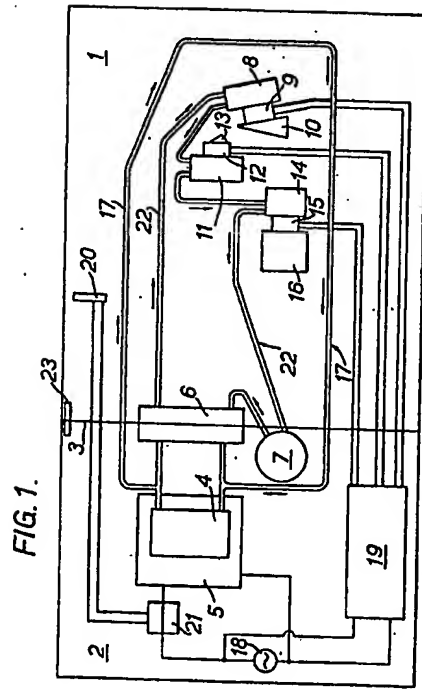


FIG. 3.

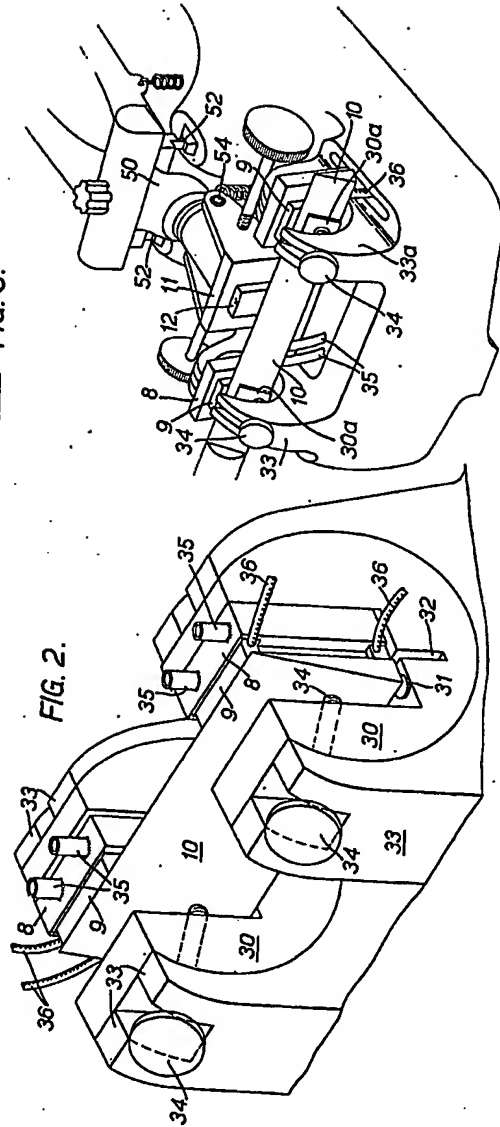


FIG. 4.

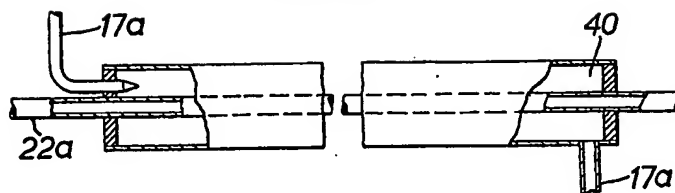
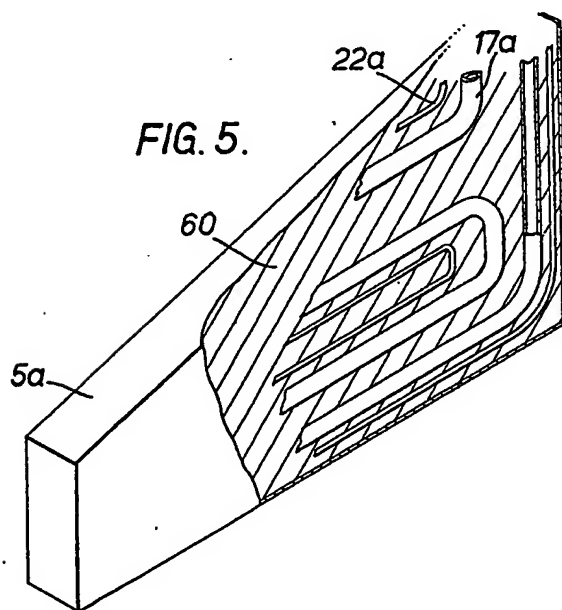


FIG. 5.



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